



TECHNICAL DATA SHEET

Plumma's

PRODUCT NAME:

PLUMMA'S CLEAR GLUE TYPE N SOLVENT CEMENT

DESCRIPTION & APPLICATION

PLUMMA'S CLEAR GLUE Type N is a specially formulated resin based adhesive for bonding PVC-U pipe, fittings and sheet. It is fast setting and suited for PVC-U Pipes with a diameter of 100mm or less. **PLUMMA'S CLEAR GLUE Type N** is suitable for Non-Pressure applications in residential, commercial and industrial work such as Sewerage, Drainage, Storm Water, and Electrical & Cable Conduit. Bonds are waterproof if the jointing instructions in AS/NZS 2032 are followed.

FEATURES & BENEFITS

- Manufactured to the highest Australian Standards and Quality Assurance so the **PLUMMA'S CLEAR GLUE Type N** come with a 10 year manufacturer's warranty.
- Conforms to the stringent performance requirements of AS/NZS 3879 so you can have confidence it will do the job.
- AS/NZS 4020 approved, which means it is suitable for use in contact with drinking water.
- Watermark and ISO 9001:2008 accredited so quality assurance is assured.
- All Packaging is Dangerous Goods approved so it can be stored and transported with confidence.
- Tightly engineered cap to minimise the risk of leaks.
- Range of sizes to suit any job.
- All containers are supplied with a natural bristle brush applicator cap to ensure easy application.
- Proven product performance over several decades in millions of applications around Australia and overseas.

AS/NZS 3879 SHEAR STRESS TEST REQUIREMENTS FOR TYPE N

PHYSICAL PROPERTIES

DRYING TIME	JOINT STRENGTH TO EXCEED	
20 minutes	0.1 MPa	100 kPa or 14.5 psi
1 Day	1 MPa	1000 kPa or 145 psi
60 Days	4 MPa	4000 kPa or 580 psi

Appearance	Clear Viscous Liquid
Specific Gravity @ 20°C	0.88-0.90
Viscosity @ 20°C, cPs	500-700
Contents	Contains more than 700g/L Hydrocarbon Liquids.
Shelf Life	2 years if unopened and stored in a cool, dry, well ventilated place out of direct sunlight.

VOC LEVELS

Volatile Organic Compound

The Green Building Council of Australia has advised that "Pipe cements are not relevant to the VOC credit as they have little influence on indoor air quality. Plumbing pipes are usually installed some time prior to building occupation and any residual of solvent will be negligible by the time the building is sealed and occupied. In addition plumbing pipes are not a major component of an individual fit-out or building, plumbing cements are minor in quantity in the indoor fit-out when compared to adhesives used in countless other indoor applications." (GBCA Technical Clarification Statement PVC Pipe Cements IEQ-13, Clarification No. 43, October 2009). Refer to the GBCA website for more information www.gbca.org.au

DIRECTIONS FOR USE

PVC Pipe Cement Jointing is a trade skill and should only be executed by appropriately qualified trades' people. Refer to AS/NZS 2032 for complete PVC Pipe Cement jointing instructions.

PREPARING THE JOINT

1. Ensure pipe is cut square and remove burrs.
2. To ensure correct assembly of joint, mark pipe at a distance equal to full socket depth.
3. Test joint for dry fit.
4. Clean pipe and inside of socket using a clean cloth freshly moistened with **PLUMMA'S RED PRIME Priming Fluid**. This is essential to ensure a satisfactory bond.

MAKING THE JOINT

1. Shake or stir thoroughly **PLUMMA'S CLEAR GLUE Type N** before using.
2. Apply **PLUMMA'S CLEAR GLUE Type N** in full even coats to both surfaces firstly to the inside of socket, then to external surface of pipe end.
3. Immediately assemble, pushing the pipe home to the full depth of the socket.
4. Hold bonded joint in position for at least 30 seconds.
5. Do not disturb for 5 minutes.
6. Allow 24 hours curing before testing.

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26th JUNE 2014

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For Further Information

✉ info@valvewarehouseaustralia.com.au

☎ 03 9421 0042

Valve Warehouse ABN 33 632 515 149

Warranty

24 months



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DIRECTIONS FOR USE (CONTINUED)

The open time of **PLUMMA'S CLEAR GLUE Type N**, which is the time from the beginning of adhesive application until the joining of the parts, is dependent on the temperature and on the thickness of the adhesive layer. With an adhesive layer of 1 mm and at the temperature given below, the parts should be joined within the following times:

20 °C	4 min.
25 °C	3 min.
30 °C	2 min.
40 °C	1 min.
>40 °C	<1 min.

For the first 5 minutes after cementing, avoid moving the pipes. At temperatures of less than 10°C, this should be extended to 15 minutes. If in the ground, cemented jointed pipes may be covered after approximately 10-12 hours. Before using the pipes in normal operation, thoroughly flush them through with water to remove any solvent vapour.

Where pipes are not required for immediate service, it is advisable to flush through thoroughly and possibly allow to stand filled with water.

CAUTIONS

1. Keep the lid tightly on **PLUMMA'S RED PRIME** and **PLUMMA'S CLEAR GLUE Type N** when not in use. Evaporation of the solvents will affect the quality and performance of the **PLUMMA'S CLEAR GLUE Type N**.
2. **PLUMMA'S CLEAR GLUE Type N** should have a "syrup-like" consistency. Do not use it if it is lumpy or "jelly-like" consistency.
3. No additive of any kind (including Priming Fluid) should be mixed with **PLUMMA'S CLEAR GLUE Type N**.
4. PVC Pipe Cements take no longer to set in colder temperatures. Do not try to artificially speed up the drying process of **PLUMMA'S CLEAR GLUE Type N** by using hair-dryers or the like. This could affect the integrity of the joint.
5. Avoid spilling the **PLUMMA'S CLEAR GLUE Type N** and **PLUMMA'S BLUE GLUE Type N** as the dyes leave a permanent stain. In the event of spillage, soak up as quickly as possible with a clean dry cloth.

LIMITATIONS

- **PLUMMA'S CLEAR GLUE Type N** is to be used for **Non-Pressure** Applications only. For Pressure Applications use **PLUMMA'S CLEAR GLUE Type N**.
- Temperatures above 30°C and/or windy conditions can result in premature drying of **PLUMMA'S CLEAR GLUE** and prevent a satisfactory bond. In such circumstances either apply a second coat or use a **Slow Setting Pipe Cement**.
- For PVC pipes with a diameter exceeding 100mm use a **Slow Setting Pipe Cement** or **Large Diameter Pipe Cement**.
- Not suitable for bonding polyethylene or plasticised PVC articles.

SAFETY DIRECTIONS

Irritant. Avoid breathing vapour. Avoid contact with skin and eyes.
Highly Flammable and Keep away from Flames.
NOT TO BE TAKEN. REFER TO MATERIAL SAFETY DATA SHEET FOR ADDITIONAL INFORMATION.

FIRST AID

If poisoning occurs contact a doctor or Poisons Information Centre. Phone: Australia 131 126 NZ: 0800 764 766 or a doctor immediately. If swallowed do not induce vomiting. Give a glass of water.

STORAGE

Store in a cool, dry, well ventilated place and out of direct sunlight. Shelf life is 2 years from the date of manufacture if stored in accordance with the manufacturer's recommendations.

PRODUCT RANGE & CODES

A5581	PLUMMA'S TYPE N BLUE SOLVENT CEMENT 125ML
A5583	PLUMMA'S TYPE N BLUE SOLVENT CEMENT 250ML
A5585	PLUMMA'S TYPE N BLUE SOLVENT CEMENT 500ML
A5587	PLUMMA'S TYPE N BLUE SOLVENT CEMENT 1LT
A5589	PLUMMA'S TYPE N BLUE SOLVENT CEMENT 4LT
A5591	PLUMMA'S TYPE N BLUE SOLVENT CEMENT 20LT
A5585R	EZY ROLL 500 BLUE (ROLLER NOT BRUSH) ***
A5638	PLUMMA'S TYPE N BLUE GEL SOLVENT CEMENT
A5593	PLUMMA'S TYPE N CLEAR SOLVENT CEMENT 250ML
A5595	PLUMMA'S TYPE N CLEAR SOLVENT CEMENT 500ML
A5597	PLUMMA'S TYPE N CLEAR SOLVENT CEMENT 4LT
A5595R	EZY ROLL 500 CLEAR TYPE N (ROLLER NOT BRUSH)

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The application, use and processing of our products is the responsibility of the user. Any technical or other advice, information or data provided by us, whether verbally, in writing or by way of trials or tests, is given without guarantee or warranty. Refer to Material Safety Data Sheet for information on Storage and Handling, Health and Safety, and Transport.

For Further Information

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